

# SOKKIA

# SDL1X

## DIGITAL LEVEL

0.2mm Standard Deviation for 1km Double-run Leveling

# Ultimate Benchmark

The SDL1X is designed to achieve the highest precision and productivity in leveling and height measurement applications. From Intelligent Auto Focus to wireless operation, a number of innovative technologies are implemented for unmatched reliability while eliminating error factors during measurement. The SDL1X sets the ultimate benchmark for the precision digital levels.

Auto Focus

0.2mm Precision



### ■ Saving Measurement Time by up to 40%

- The combination of advanced "Auto Focus" and "View Finder" dramatically increases measurement speed.
- Measuring time – from sighting staff to completion of data storage – can be reduced by up to 40% compared to manual focus digital levels.

### ■ Seamless Switching Between Auto Focus and Manual

- No need to switch the focusing mode.
- Trigger key operation automatically starts Auto Focus.
- Manual focusing is possible at any time by rotating the focusing knob that supersedes the Auto Focus.

### ■ View Finder for Quick Sighting

- Innovative View Finder provides fast, easy and accurate sighting to the staff.
- In combination with Auto Focus, the SDL1X drastically reduces eye fatigue.

### Eight innovative features never before available in the industry:\*

1. 0.2mm precision (ISO17123-2)
2. Auto Focus for high-end digital level
3. View Finder for quick sighting
4. Remote Trigger for wireless operation
5. Dual-axis Tilt Sensor that ensures precision
6. SD card slot for data storage
7. 100m (320ft.) Bluetooth® wireless communication
8. BIS30A staff with  $\pm 0.1\text{ppm}/^\circ\text{C}$  linear expansion coefficient

\* As of June 1, 2009

# When Precision Has Top Priority, and Measurement Speed Also Matters, SDL1X is the Ideal Digital Level that Fully Satisfies Both Demands



## Intelligent Auto Focus

- The SDL1X automatically focuses exclusively on the RAB-Code staff.
- This technology completely eliminates false focusing on undesirable objects, enhancing measurement efficiency and reliability.
- Furthermore, Auto Focus eliminates the incomplete focusing that often causes inaccurate measurement with digital levels.

## Remote Trigger

- The wireless Remote Trigger DLC1 prevents accidental jolts from touching the instrument.



DLC1

## Dual-axis Tilt Sensor

- The liquid dual-axis tilt sensor alerts the users by LCD display and beeps when instrument tilt exceeds  $\pm 8.5^\circ$ , disabling measurement to avoid misreading.
- The LCD graphic circular level facilitates instrument setup.

## Measurement and Recording Programs

- Onboard software supports height difference measurement and data recording in the following procedures:  
**BF, BFFB, BBFF, BFBF, aBF, aBFFB, aBFFB**  
(B: Backsight, F: Foresight, a: alternating)
- Measurement tolerance can be set in each route for on-site accuracy checks.

## Up-to-date Data Memory and Interface

- 10,000-point internal memory.
- USB port and SD card slot for improved usability.

## 100m (320ft.) Bluetooth Wireless Modem (Optional)

- License-free Bluetooth technology enables wireless operation via various devices such as a data collector.

## New Super-Invar Staff for 0.2mm Precision

- The SDL1X achieves the highest in precision when combined with the New Super-Invar RAB-Code Staff BIS30A that boasts the industry's lowest linear expansion coefficient  $\pm 0.1 \text{ ppm}/^\circ\text{C}$ .
- Ideal for first-order leveling as well as sub-millimeter height and subsidence measurement applications.



BIS30A

## RAB-Code Staff

Material	Model	Length	Linear expansion coefficient
New Super-Invar	BIS30A	3m (9.84 ft.)	$\pm 0.1 \text{ ppm}/^\circ\text{C}$
	BIS20	2m (6.56 ft.)	1ppm/ $^\circ\text{C}$
Invar	BIS30	3m (9.84 ft.)	1ppm/ $^\circ\text{C}$
	BGS40	4m (13.12 ft.)	Metric
Fiberglass	BGS50	5m (16.40 ft.)	Metric
	BGS50G3	5m (16.40 ft.)	feet / 10th / 100th

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**SOKKIA SINGAPORE POSITIONING SALES PTE LTD**  
60 ALEXANDRA TERRACE, #08-27 THE COMTECH SINGAPORE 118502  
PHONE : +65 6479 3966 FAX : +65 6479 4966 WEBSITE : www.sokkia.com.sg  
COMPANY REG. NO. : 201007531Z

## Specifications

SDL1X Advanced		
Height accuracy (ISO 17123-2)*1	Electronic	0.2mm (0.008in.) <sup>2</sup> with BIS30A staff 0.3mm (0.012in.) with BIS20/30 staffs 1.0mm (0.04in.) with BGS staffs
	Visual	1.0mm (0.04in.)
Distance accuracy (D: measuring distance)	Electronic	$\leq \pm 10 \text{mm}$ ( $\leq \pm 0.4 \text{in.}$ ): up to 10m (33ft.) $< \pm 0.1\% \times D$ : to 50m (to 164ft.) $< \pm 0.2\% \times D$ : to 100m (to 328ft.)
	Visual	1.0mm (0.04in.)
C & R correction		$K=0.142 / 0.20$ / none, selectable
Measuring range	Electronic	1.6 to 100m (5.3 to 328ft.)
	Visual	from 1.5m (5.0ft.)
Measuring mode		Single / Repeat / Average / Rapid-repeat
Display resolution (selectable in all modes)	Height	0.00001 / 0.0001 / 0.001m (0.0001 / 0.001 / 0.01ft.)
	Distance	0.001 / 0.01 / 0.1m (0.01 / 0.1 / 1ft.)
Measuring time	Single/Repeat	$< 2.5 \text{s}$
	Average	$< 2.5 \text{s} \times [\text{number of measurements}]$
	Rapid-repeat	$< 1 \text{s}$
Auto Focus	Method	Distance and Contrast measurement (Passive)
	Range	1.6 to 100m (5.3 to 328ft.)
	AF/MF modes	Automatic conversion
Telescope		Objective aperture: 45mm (1.8in.) Magnification: 32x, Resolving power: 3" Minimum focus: 1.5m (5ft.), Field of view: $1^\circ 20'$
View Finder		Magnification: 4.5x, Field of view: $3^\circ$
Compensator	Type	Pendulum compensator with magnetic damping system
	Working range	$\pm 12'$
	Setting accuracy	$\pm 0.3''$
Tilt warning	Sensor	Dual-axis liquid tilt sensor
	Functions	Graphic display, Beep tones, Disabling measurement at $\pm 8.5^\circ$ tilt (On/Off selectable)
Display		LCD graphic display with LED backlight
Keyboard		Alphanumeric, 27 keys with backlight
DLC1 remote trigger		Infrared, 3 keys (Trigger, ESC, Enter)
Data storage	Internal memory	10,000 points
	External memory	SD card (max.2GB), USB flash memory (max.4GB)
Interface	RS-232C	Baud rate 1,200 to 57,600bps
	USB	USB 1.1 Host Type A
Bluetooth wireless modem (optional)		Ver. 2.0, Class 1, Range: 100m (328ft.)
Sensitivity of levels	Circular level	8'/2mm
	LCD graphic level	$\pm 12'$ /inner circle, $\pm 24'$ /outer circle
Horizontal circle Graduation		$1^\circ$ (1gon) Estimation: $0.1^\circ$ (0.1gon)
Dust and water protection		IP54 (IEC60529:2001)
Operating temperature		$-20$ to $+50^\circ\text{C}$ ( $-4$ to $122^\circ\text{F}$ )
Size		W226 x D260 x H200mm (W8.9 x D10.2 x H7.9in.)
Weight with battery		3.7kg (8.2 lb.)
Power supply	Input voltage	7.2V DC (nominal)
	Standard battery	BDC58 (Rechargeable Li-ion, 4.3Ah)
	Operating time (at $20^\circ\text{C}$ ( $68^\circ\text{F}$ ))	Approx. 12 hours w/o Auto Focus Approx. 9 hours w/ Auto Focus
Battery level display		4 levels and low level message
Auto power cut-off		30 minutes after operation / none, selectable

\*1 Standard deviation for 1km double-run leveling.

\*2 Conditions for the highest accuracy: Low level of atmospheric turbulence, stable ambient temperature, no direct sunlight on instrument and staff.

### Standard Accessories

- BDC58 rechargeable battery
- CDC68 quick charger with EDC113A/113B/113C power cable
- DLC1 Remote Trigger
- Tool kit
- Operator's manual
- Carrying case

### Optional Accessories

- DE28 diagonal eyepiece (32x)
- DE29 diagonal eyepiece (44x)
- DOC129 interface cable